



Marble Stucco Finish Coat

Acrylic Stucco

DESIGNED WITH MP WEATHER-SHIELD TECHNOLOGY ENSURING MAXIMUM PERFORMANCE OF BONDING AGENT.

MP Marble Stucco Finish Coats

AVAILABLE IN 4 TEXTURES

- Super Smooth .22
- Marble Fine .10
- Coarse Medium 1.5
- Scratch Medium 1.5

Advantages

- Firm Color
- Waterproof
- Bridges hairline cracks
- Smooth Workability
- Total Durability
- Fast Drying



MP Products Marble Stucco Finish Coats are formulated Acrylic Stucco Finishes for E.I.F.S and Direct Stucco applications. They provide superior application and performance characteristics at a lower cost than most conventional synthetic finishes. The Marble Finish Coats allow Easy Workability due to smooth troweling and fast drying. MP Marble Finish Coats provide excellent elasticity and adhesion to substrates; they are available in FIVE textures with Marble aggregates and fillers. All the textures are available in 100 of the industry's most popular colors and custom color matching can be achieved with state of the art equipment.

Installation:

Approved Substrates: MP Products Base Coat, MP Products Primer Adhesive 50/50, MP Products Primer Paint, Concrete Surfaces. Also can be applied to industry standard Base Coats.

Surface Preparation: All surfaces must be clean and free of contaminants before applying finish.

Mixing: Each 5-gallon 70 lb. pail of finish should be stirred with ½-inch electric drill and mixing blade until smooth, and color consistent. If a color cup addition (liquid pigment additive) is being used, empty the color cup into the finish and rinse the color cup with the finish to ensure that the full amount of pigment is drained from the color cup; make certain that all pigment and finish are emptied into the pail. Mix well for approximately 5 minutes to ensure complete and homogenous mixing and color uniformity. Applicators should add 1 – 2 cups of water when applying. Use a measured cup to ensure a consistent amount of water is added to each pail. Once the desired amount of water is established, all future mixes must contain EXACTLY the same amount of water to ensure color uniformity.

DO NOT ADD EXTRA WATER BEYOND THE RECOMMENDED AMOUNT.

Close containers tightly when not in use to extend shelf life.

Application: Apply the finish to the substrate with a steel trowel in the usual manner. A second applicator should follow behind with a plastic float, floating and smoothing the surface as needed allowing finish to sit for 2 – 3 min. depending on weather conditions. **DO NOT OVER FLOAT THE FINISH.** For best results, workers should keep the mixed finish continuously timed to the applicator's rate of progress and supplied as needed, without wait time. This method provides greater uniformity in the appearance of the finished wall and greater productivity for the applicators. Apply at temperatures between 40 Degrees Fahrenheit and 100 Degrees Fahrenheit.

Curing: Finish will dry-to-touch in 4 hours and cure in 24 hours at 70 Degrees Fahrenheit. Drying times vary depending on ambient conditions.

Note about color: Follow mixing instructions carefully to ensure color uniformity from pail to pail but special care should be taken to ensure consistency. If you have any questions regarding color matching, please contact your local distributor or Technical Services at MP Products Corp.

USE CONSTITUTES ACCEPTANCE. CLAIMS FOR OFF COLOR CONDITIONS WILL NOT BE HONORED AFTER APPLICATION.

Limitations: All finishes are subject to efflorescence evolving from the base coat or substrate. Do not apply finish if rain is expected within 48 hours. Always protect from rain, especially if roof flashings are not installed. Do not apply to frozen surfaces. Do not apply when ambient or substrate surface temperature is below 40 Degrees Fahrenheit or will fall below 40 Degrees Fahrenheit within 48 hours after application. Do not apply to horizontal, below grade or water immersed surfaces.

Packaging: 5-gallon 70 Lb. plastic pails.

Colors: Standard Color Chart offers 100 unique colors. Custom colors available.

Textures: Five standard commercial E.I.F.S finishes are currently available:

Super Smooth.22: A Very Fine texture achieving a natural limestone look. Can be used as an Acrylic Ready Mixed Basecoat and a freeform finish.

Fine Stone .10: A Fine Coarse Texture used generally on Trims or Accents. Can also be used for wall applications.

Corse Medium 1.5: A Larger Coarse Texture generally used for wall applications, covers defects on the wall extremely well.

Scratch Medium 1.5: The Coarsest of all the MP Products Finish Coats; provides attractive patterns evenly distributed over the surface, creating depth and range of façade.

Coverage rates are dependent on the substrate characteristics. It is therefore

recommended that a trial area be done to establish exact coverage rates. The following are approximate coverage rates:

Super Smooth .22 = 110 - 120 sq.ft. as a Basecoat alone

Fine .10 = 110 – 120 Square Feet.

Coarse Medium 1.5 = 100 – 110 Square Feet.

Scratch Medium 1.5 = 100 - 110 Square Feet.

Average coverage will vary due to application temperature, substrate profile and applicator's technique.

Shelf Life: One year from date of manufacture in original, tightly sealed container. Store in a cool, dry location sheltered from direct sunlight. Do not store directly in contact with the ground or concrete. Protect from moisture and freezing.

Technical Assistance: MP Products Corp. Tel: 973-483-8630, Fax: 973-483-8635